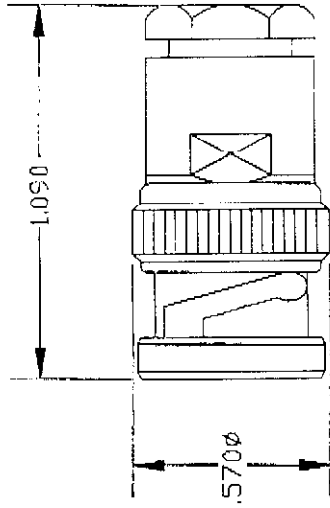
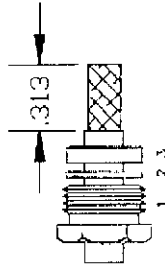


MATERIALS	
BODY	BRASS NICKEL PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE

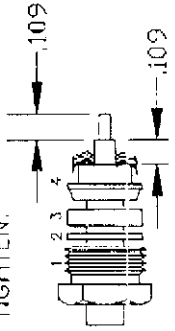


ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



NOTE: RG62 USES PTFE INSERT. INSERT PTFE BEFORE CONTACT. TAPER END FIRST.

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL
2. ALL SPECIFICATION ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.

DWG TITLE:

PE4024

SIZE	FSCM NO.	DES.
A	53919	RNC MAIL, FOR CABLE ATTACHMENT CLAMP, FOR RG59 & RG62

SCALE	N/A	CAD FILE	1D1859	SHEET	1 OF 1
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